

Watch Movement Specification and Drawing

Dual Time Movement

VD32B



Movement Size: **12 3/4"**
Diameter: **Φ29.50mm**
Height: **3.97mm**

Items	Ver.	Items	Ver.
Specification	1		
Appearance	1		
Casing	1		
Hand Fitting	1		
Hand Setting Stem	1		
Dial	1		
Assembly Plan - 1	1		
Assembly Plan - 2	1		
Hands	1		

CAL.VD32B 12¼ Ligne Quartz Movement

Three Hands with 2 Eyes

Small Dual Time of 24 Hour & 24 Hour Indicator Hands

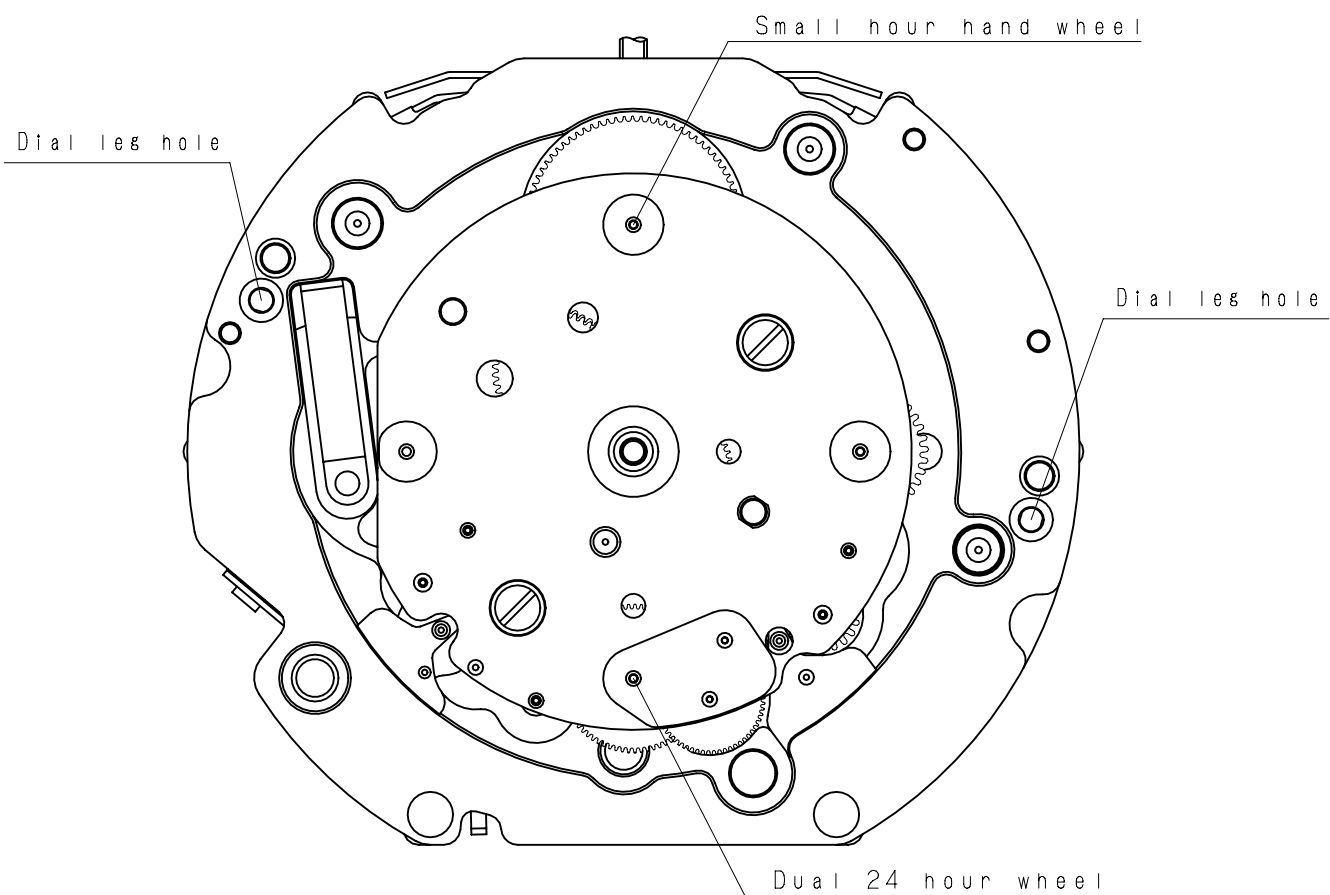
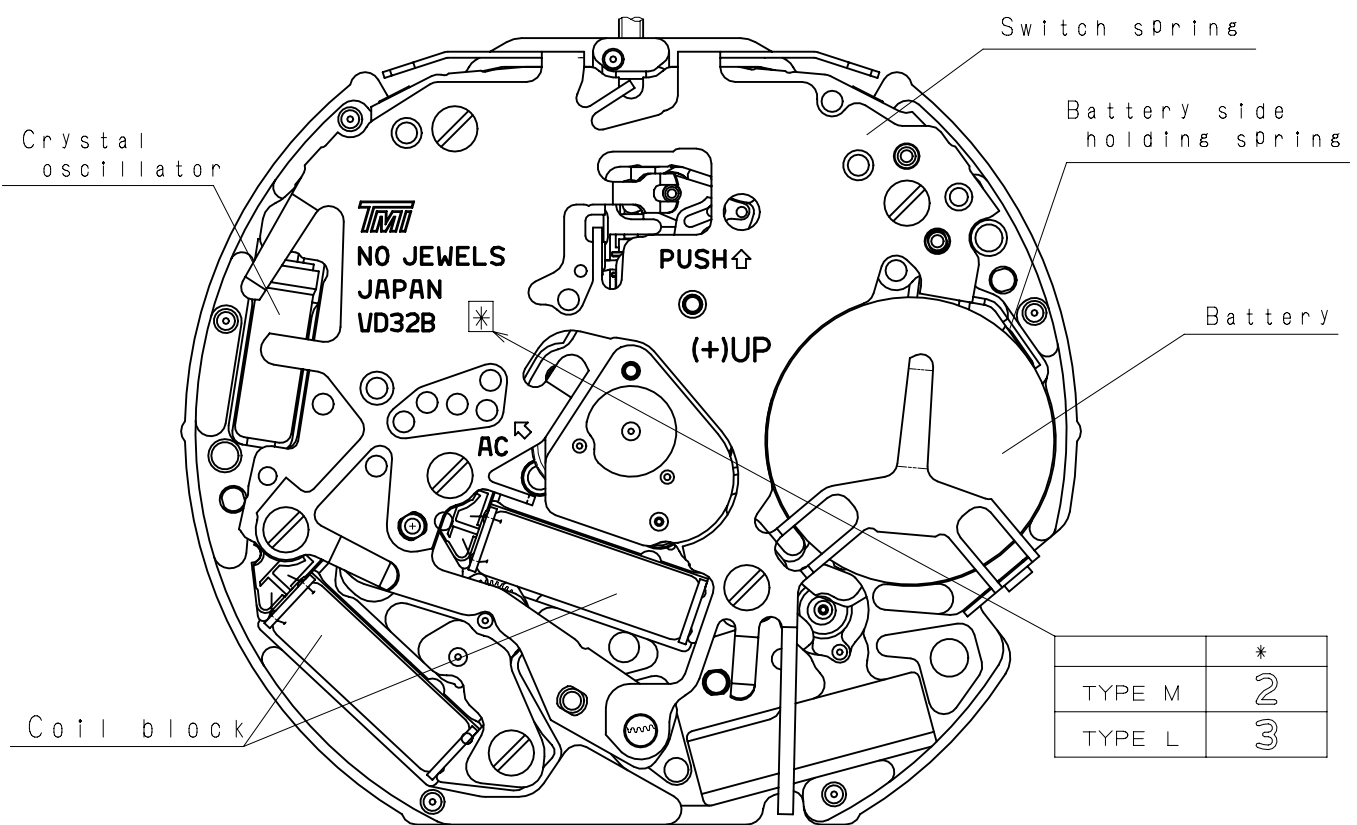
1. FUNCTION

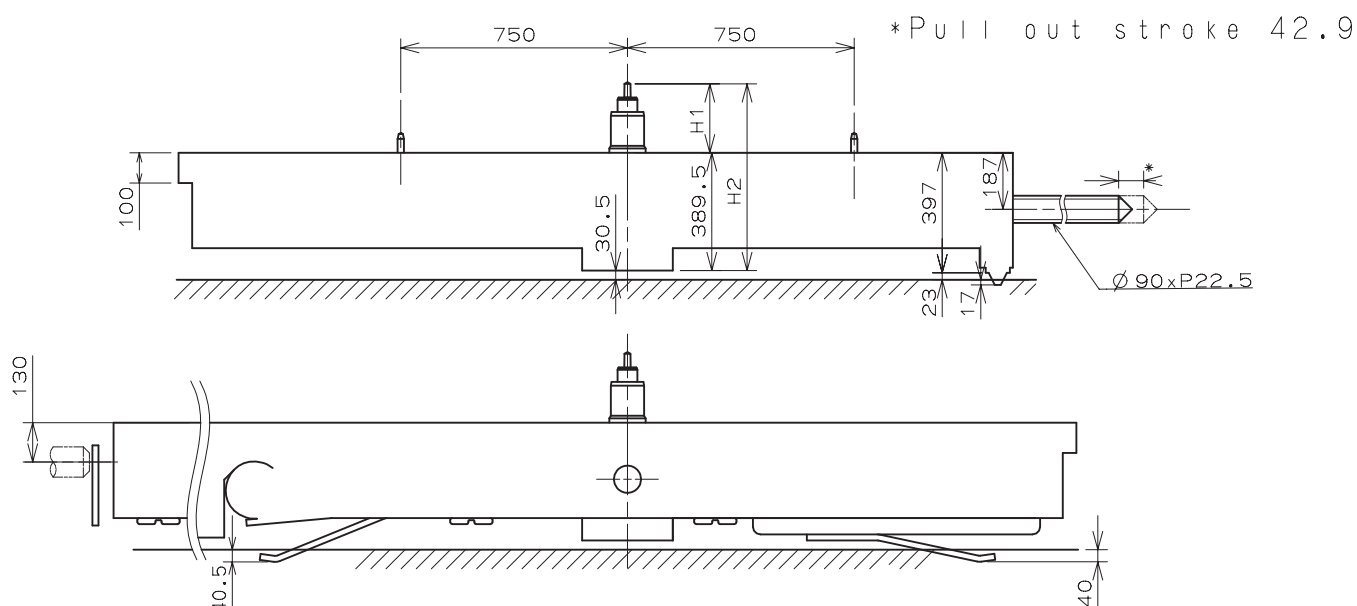
· Jewel	0 jewel
· Accuracy	Less than ± 20 seconds / month (Normal temperature range)
· Battery life	Approx. 3 years
· Regulation hands unbalance	Hour hand : Less than $0.60 \mu\text{N}\cdot\text{m}$ (60 mg·mm) Minute hand : Less than $0.90 \mu\text{N}\cdot\text{m}$ (90 mg·mm) Second hand : Less than $0.09 \mu\text{N}\cdot\text{m}$ (9 mg·mm) Small dual time hand : Less than $0.05 \mu\text{N}\cdot\text{m}$ (5 mg·mm) Small 24 hour indicator hand : Less than $0.07 \mu\text{N}\cdot\text{m}$ (7 mg·mm)
· The moment of inertia	Small 24 hour indicator hand (Disc hand) : Less than $400 \text{ mg}\cdot\text{mm}^2$
· Additional function	Regulator dual time (24 hour) 24 hour indicator (Synchronized regular hour hand)

2. USE AND TEST CONDITION

· Battery	SR920SW	(Recommended battery is SEIZAIKEN)
· Operation temperature range	From -5°C to $+50^{\circ}\text{C}$	
· Antimagnetic	$\geq 1600 \text{ A / m}$	(Direct current magnetic field)
· Test of accuracy	10 seconds	(Duration of measurement)

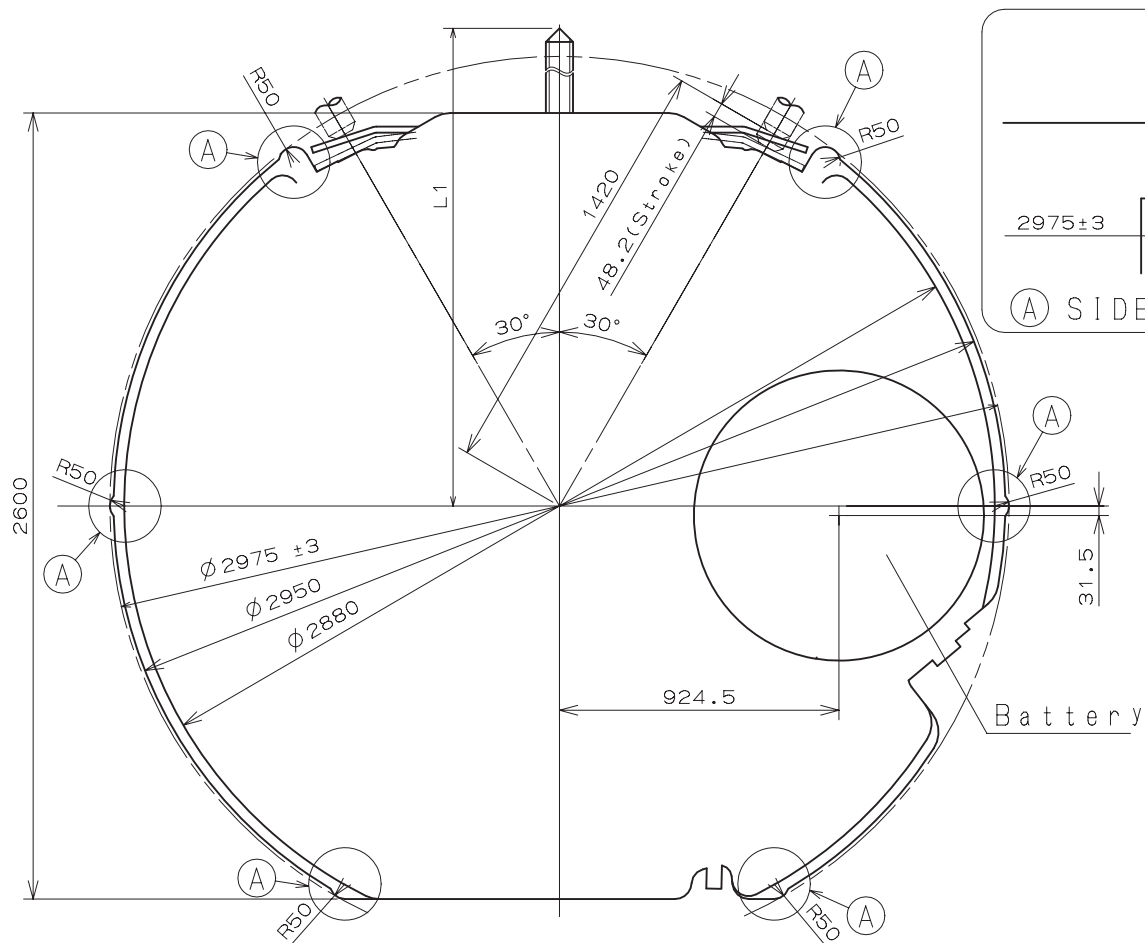
*** All specifications are subject to change without notice.**





Center post 中心柱位		TYPE M 一般針高	TYPE L 高針
Maximum height from main plate surface 與機芯平面的最大高度	H 1	228	273
Total height incl. movement 機芯總高度	H 2	617.5	662.5

Hand Setting Stem	TYPE A
L 1	2365



Unit : 1=1/100mm

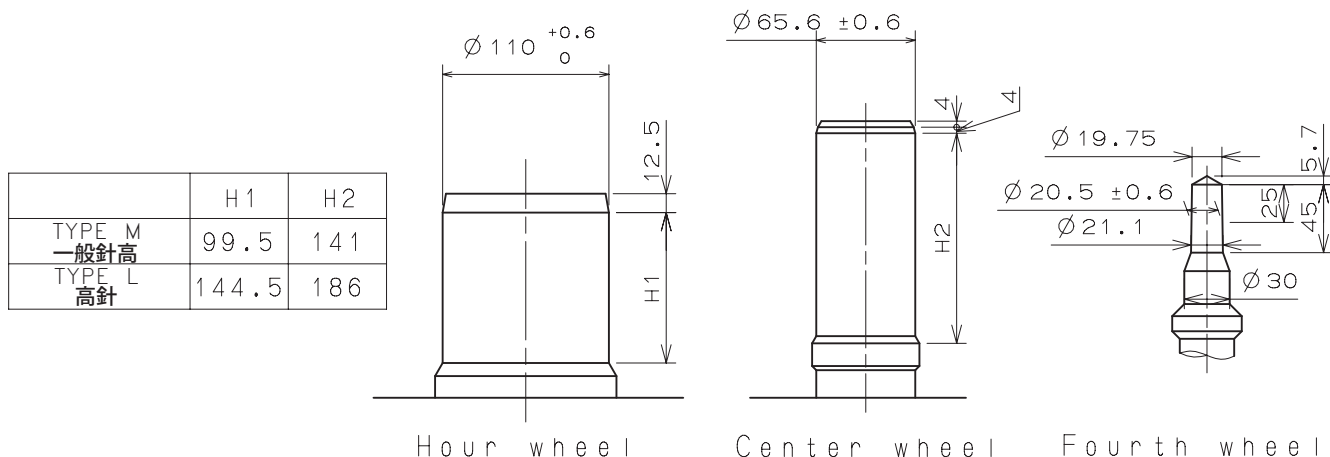
Version : 1

※Unbalance

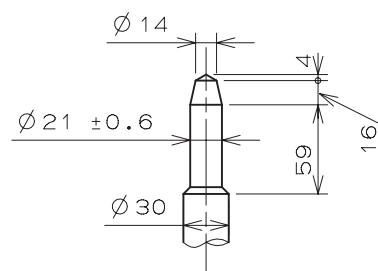
- Hour hand $\leq 0.6 \mu\text{N} \cdot \text{m} (60\text{mg} \cdot \text{mm})$
- Minute hand $\leq 0.9 \mu\text{N} \cdot \text{m} (90\text{mg} \cdot \text{mm})$
- Second hand $\leq 0.09 \mu\text{N} \cdot \text{m} (9\text{mg} \cdot \text{mm})$
- Dual time hand $\leq 0.05 \mu\text{N} \cdot \text{m} (5\text{mg} \cdot \text{mm})$
- Small hour hand $\leq 0.07 \mu\text{N} \cdot \text{m} (7\text{mg} \cdot \text{mm})$

※Movement of inertia

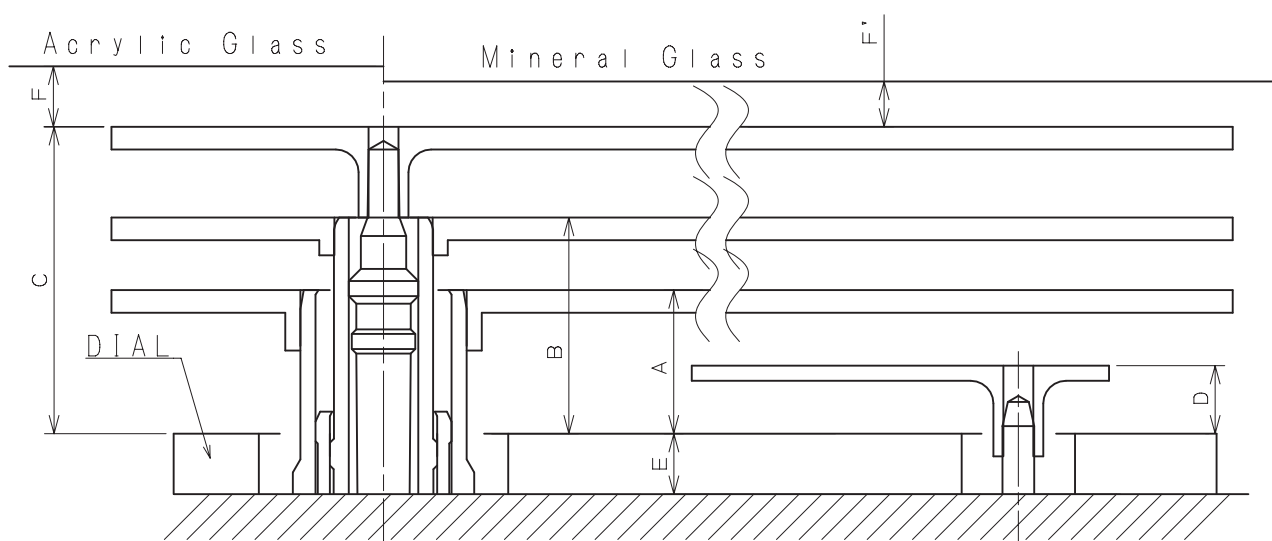
- Small hour indicator $\leq 0.4 \mu\text{g} \cdot \text{m}^2 (400\text{mg} \cdot \text{mm}^2)$ (Disc hand available)



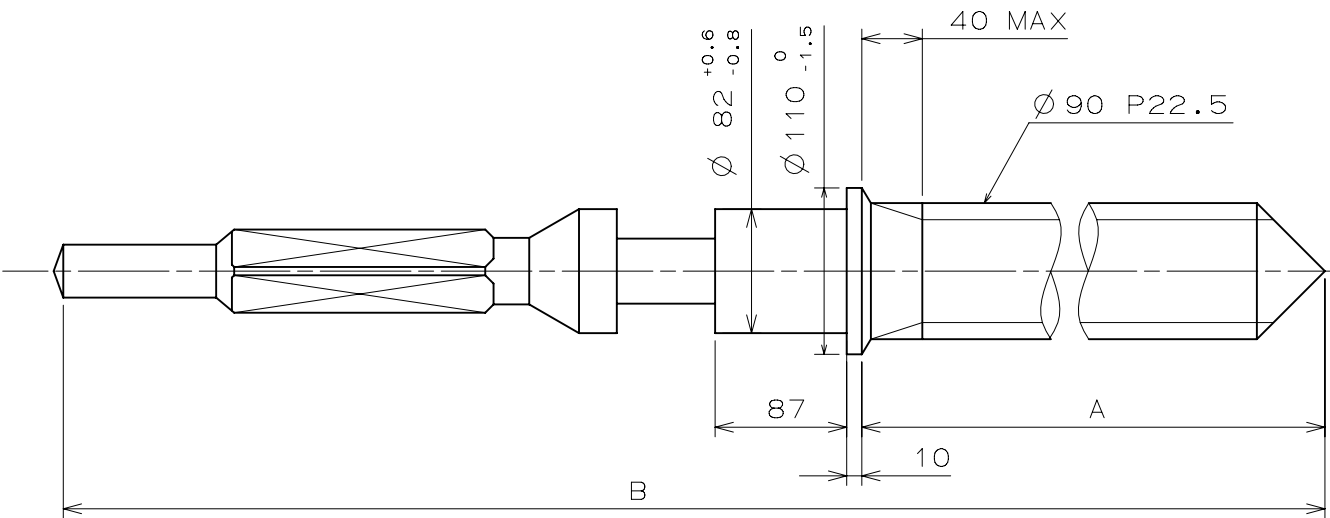
Part name		Part No.	
		TYPE M 一般針高	TYPE L 高針
Hour wheel	時針輪	0271 406	0273 036
Center wheel	分針輪	0221 205	0221 204
Fourth wheel	秒針輪	0241 177	0241 480
Small hour hand wheel	小時針輪	0157 011	0150 035
Dual 24 hour wheel	兩地時間24小時針輪	0902 007	0902 003



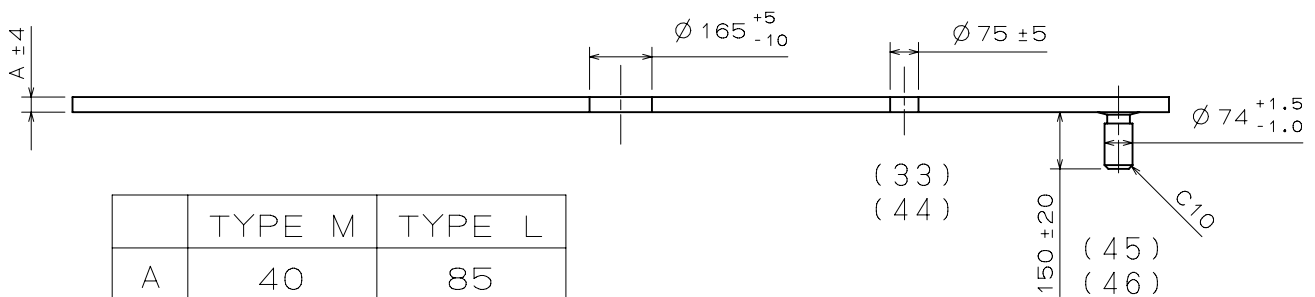
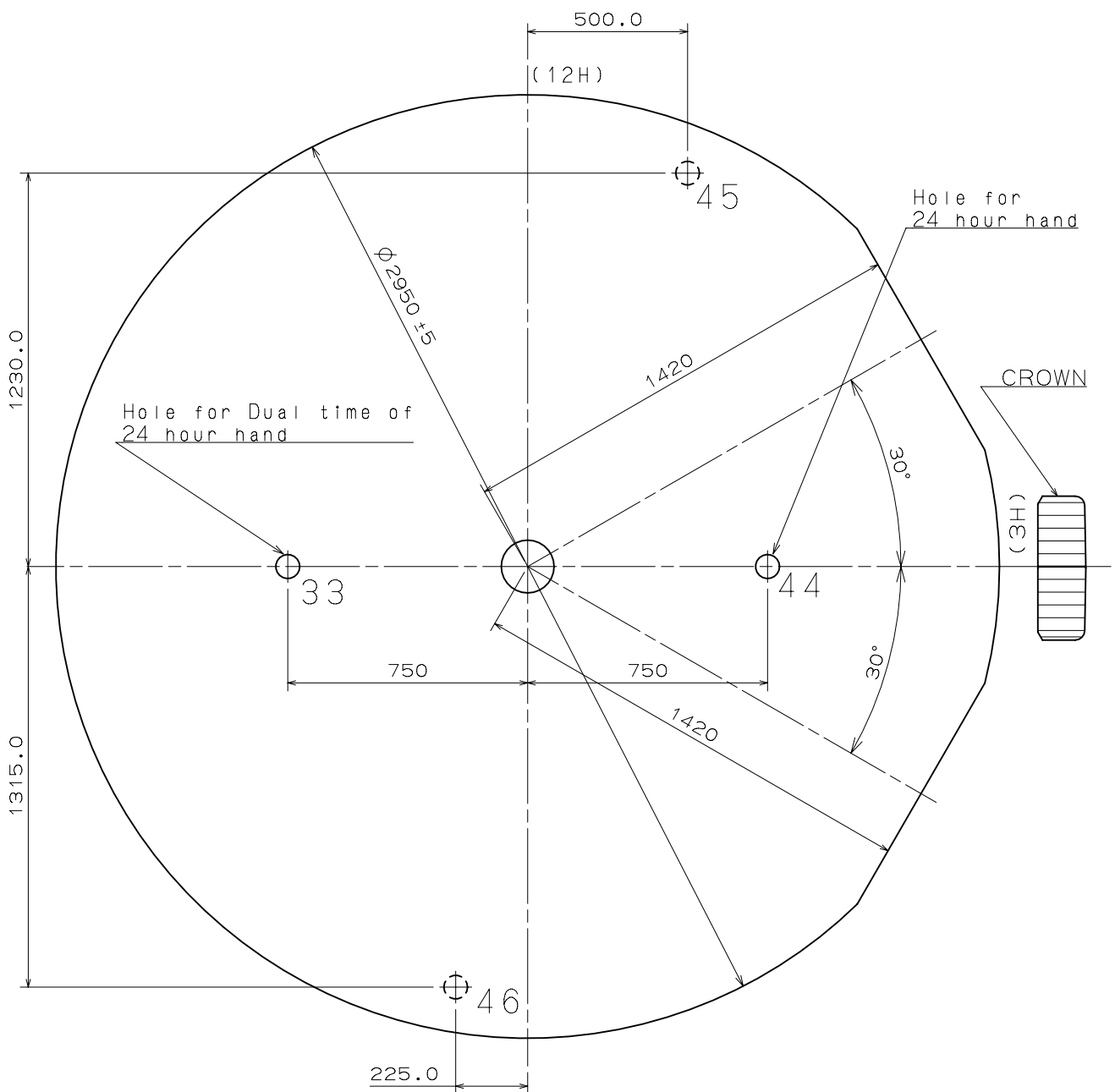
Small hour hand wheel
Dual 24 hour wheel

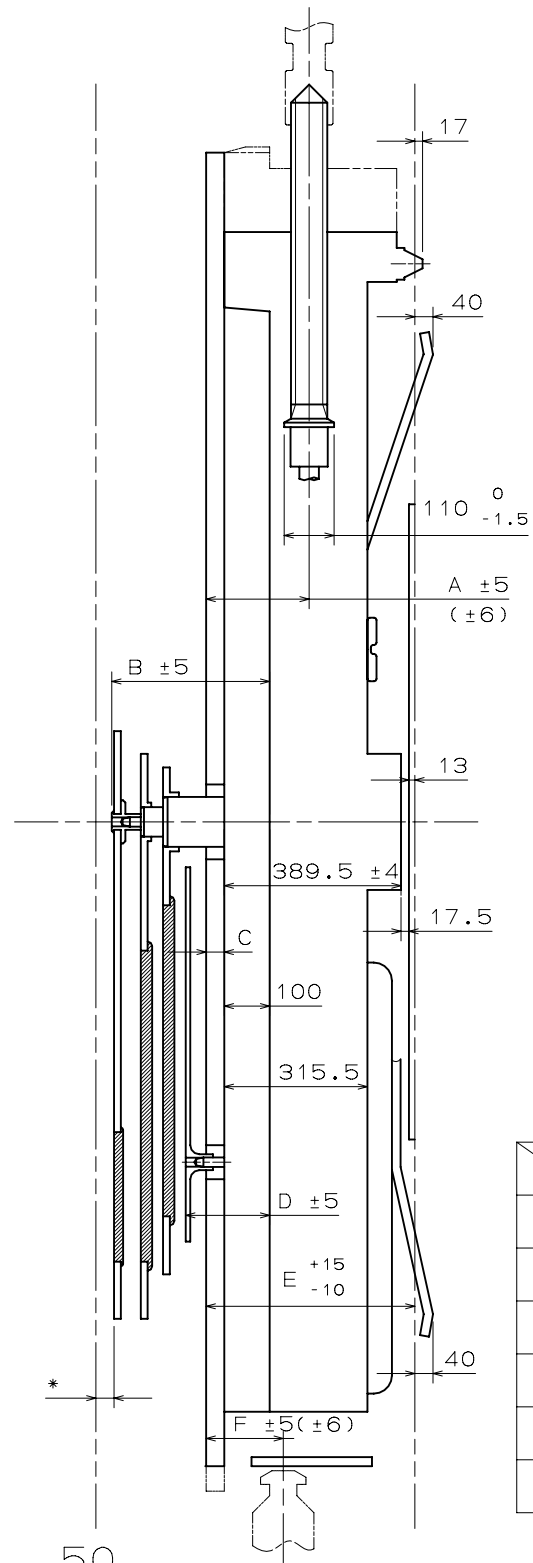


	A	B	C	D	E	F	F'
TYPE M 一般針高	95	143	203	45	40	50	40
TYPE L 高針	95	143	203	45	85	50	40



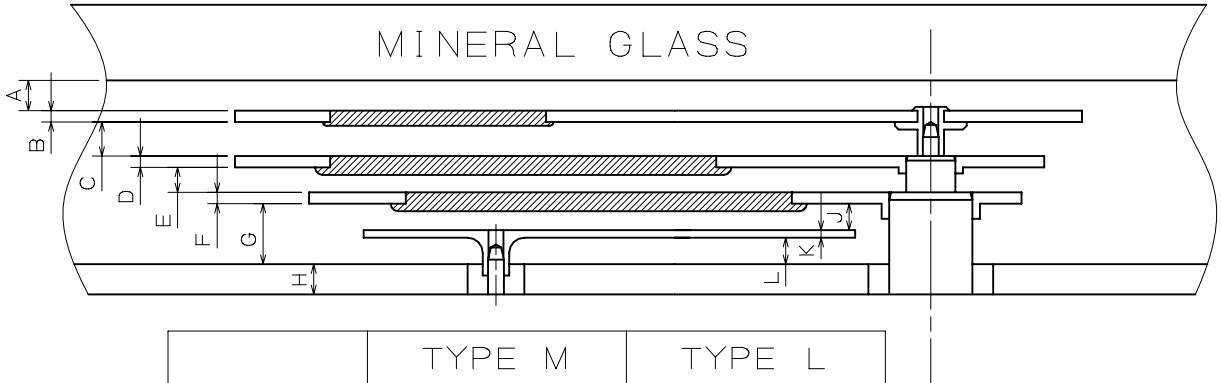
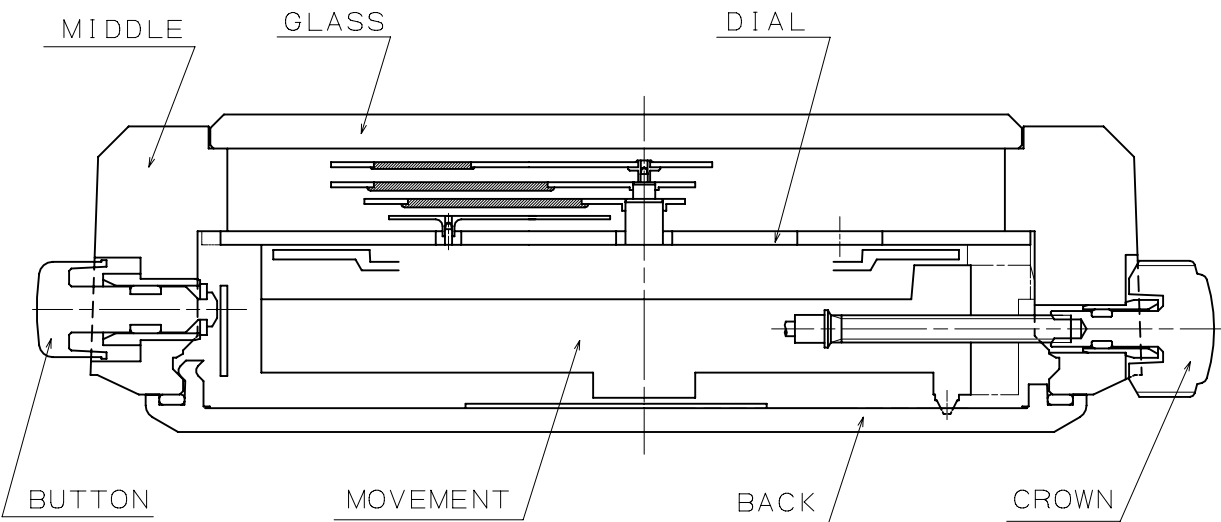
	Part No.	A	B
TYPE A	0351 178	1508	2036



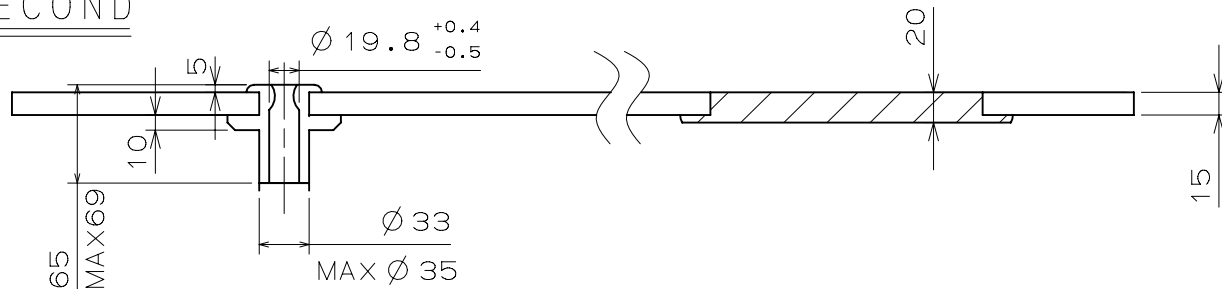
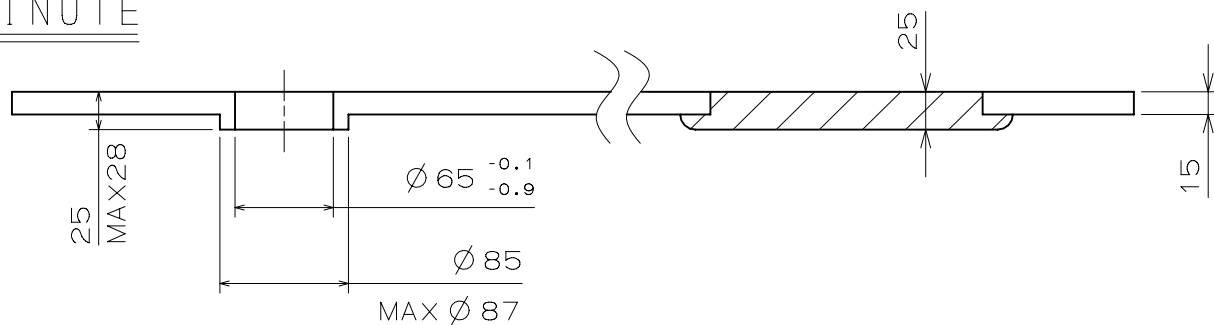
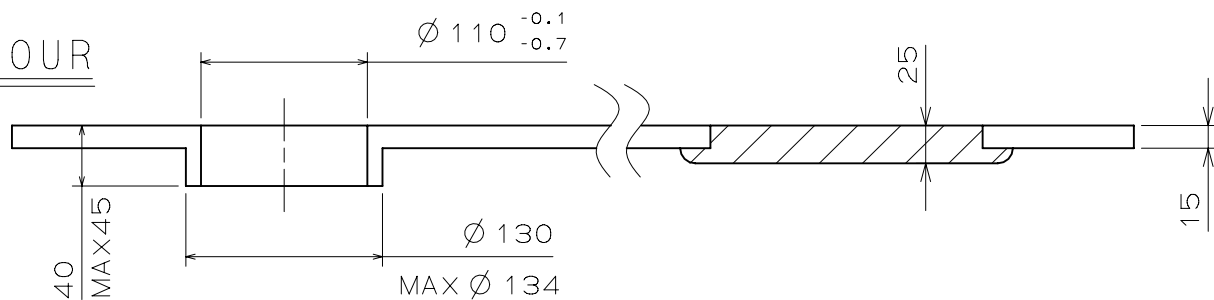


	TYPE M	TYPE L
A	227	272
B	343	388
C	40	85
D	185	230
E	460	505
F	170	215

*Acrylic Glass 50
*Mineral Glass 40



	TYPE M	TYPE L
A	40	40
B	15	15
C	45	45
D	15	15
E	33	33
F	15	15
G	80	80
H	40	85
J	35	35
K	10	10
L	35	35

SECONDMINUTEhourDUAL TIME
SMALL HOUR