



Cal. YM1GA

ϕ 27.0 mm
H 4.34 mm

Items	Rev.	Page
Specifications	00	1
Appearance	00	2
Casing	00	3
Hand fitting	00	4
Hand setting stem	00	5
Dial	00	6
Casing ring	00	7
Attention for assembly	00	8
Casing instructions	00	9
Operation-01	00	10-01
Operation-02	00	10-02

Date: 29/Aug./'11

S.EPSON Products

CAL. YM1GAAnalog Quartz 12^{'''} Center second Chronograph Movement**1. MOVEMENT DIMENSIONS**

Outside diameter	ϕ 27.60mm (12H-6H) × 24.00mm (3H-9H)
Casing diameter	ϕ 27.00mm (12H-6H)
Total height	4.34mm (including battery)

2. TIME STANDARD

Type of quartz oscillator	Tuning fork
Frequency of quartz oscillator	32,768 Hz
Accuracy	±20 seconds per month (on wrist)
Operating temperature range	-5°C to +50°C
Regulation device	Nil (Pre-adjusted)

3. INDICATOR / FUNCTIONS

3 Hands	Hour hand / Minute hand / 1/5second chronograph hand (Center)
Small hands	Small second hand (9H) / Minute chronograph hand (6H) 24 Hour hand (3H)
Calendar	Instant setting device for date calendar
Reset switch	
Power depletion warning function (BLD) (Small second hand moves at 2-second intervals)	
Setting mechanism	Crown at normal position : Free Crown pulled out 1st click : Instant date change Crown pulled out 2nd click : Time setting / Reset : Chronograph hand reset
Stopwatch	2H button: start / stop 4H button: sprit / reset

4. FEATURES

Jewels	0 Jewel
Anti-magnetism	Over 1600A/m (Direct current magnetic field)
Maximum unbalance of hands	Small second hand : 0.03 μ N·m 24 Hour hand : 0.03 μ N·m Minute chronograph hand : 0.03 μ N·m 1/5 second chronograph hand : 0.09 μ N·m Minute hand : 0.7 μ N·m
Inertia of hand's moment	1/5 second chronograph hand : less than 0.2 μ g·m ² Small second hand : less than 0.2 μ g·m ² (*) 24 Hour hand : less than 0.4 μ g·m ² (*) Minute chronograph hand : less than 0.2 μ g·m ² (*)
(*) Disc hand available	

5. BATTERY

Type / Size	Silver oxide battery / ϕ 9.5mm × t 2.73mm
Recommended battery	SR927SW
Nominal voltage	1.55 V
Battery life	Approx. 5 years
Driving current consumption	Approx. 0.80 μ A
Operation stopping voltage	0.9 V

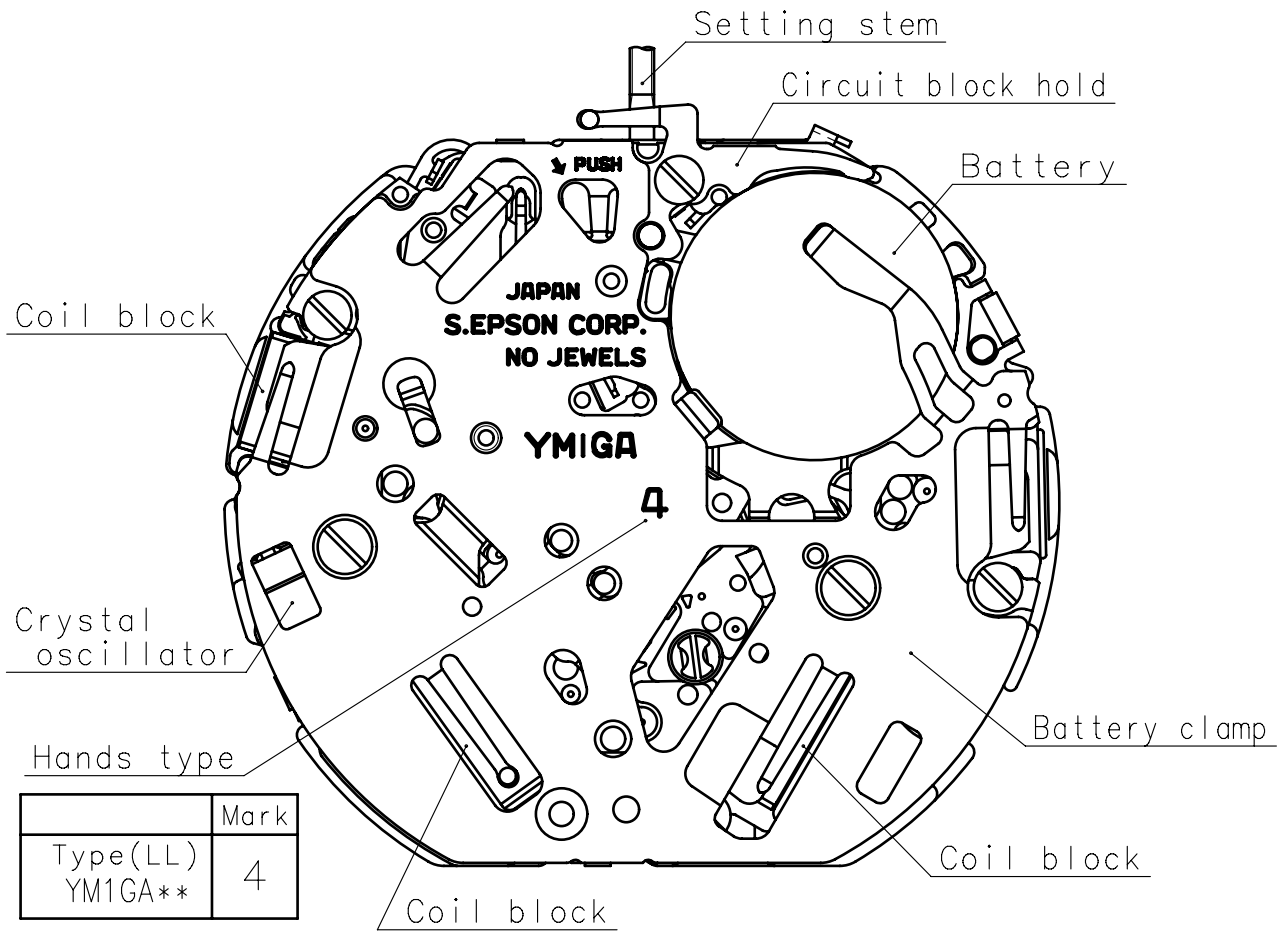
6. SEPARATED PARTS (Parts code)

Hand setting stem	0351584 (Standard) or 0351585 (Long)
Holding ring for dial	0866854 (Standard)
Battery	SR927SW

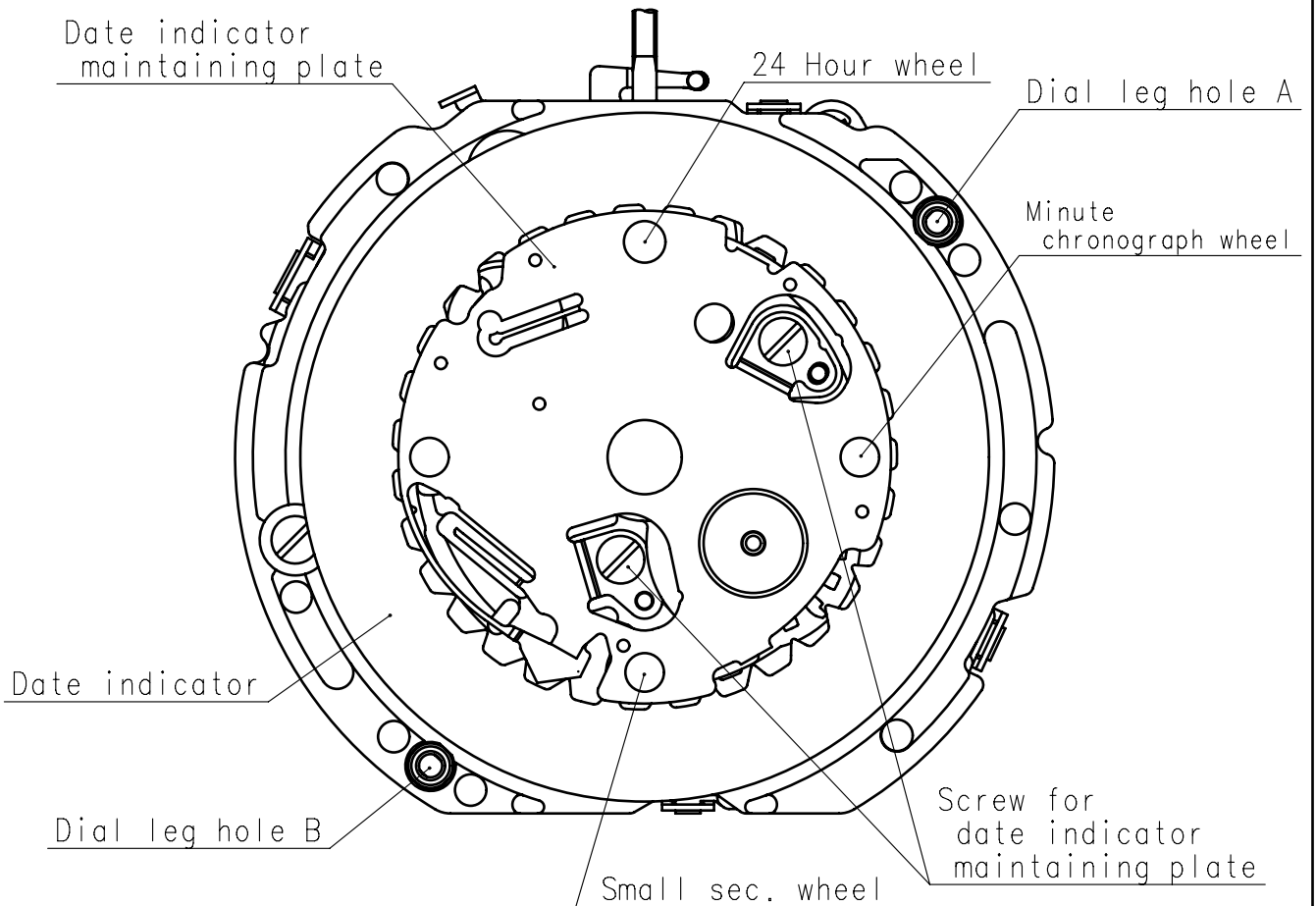
7. TEST OF ACCURACY

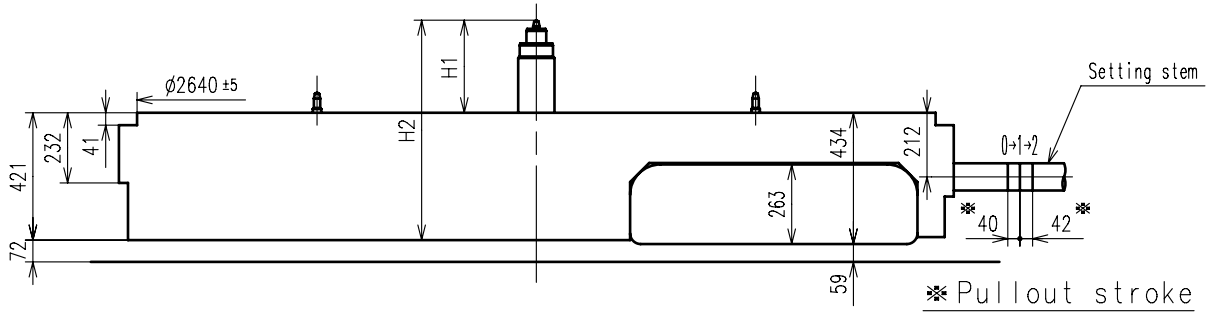
Equipment to be used	SEIKO quartz tester QT-99, QT2100 Greiner quartz timer-C , Witschi Q-tester 4000
Duration of measurement	10 seconds
Microphone to be used	Electromagnetic detection type

All specifications are subject to change without notice.

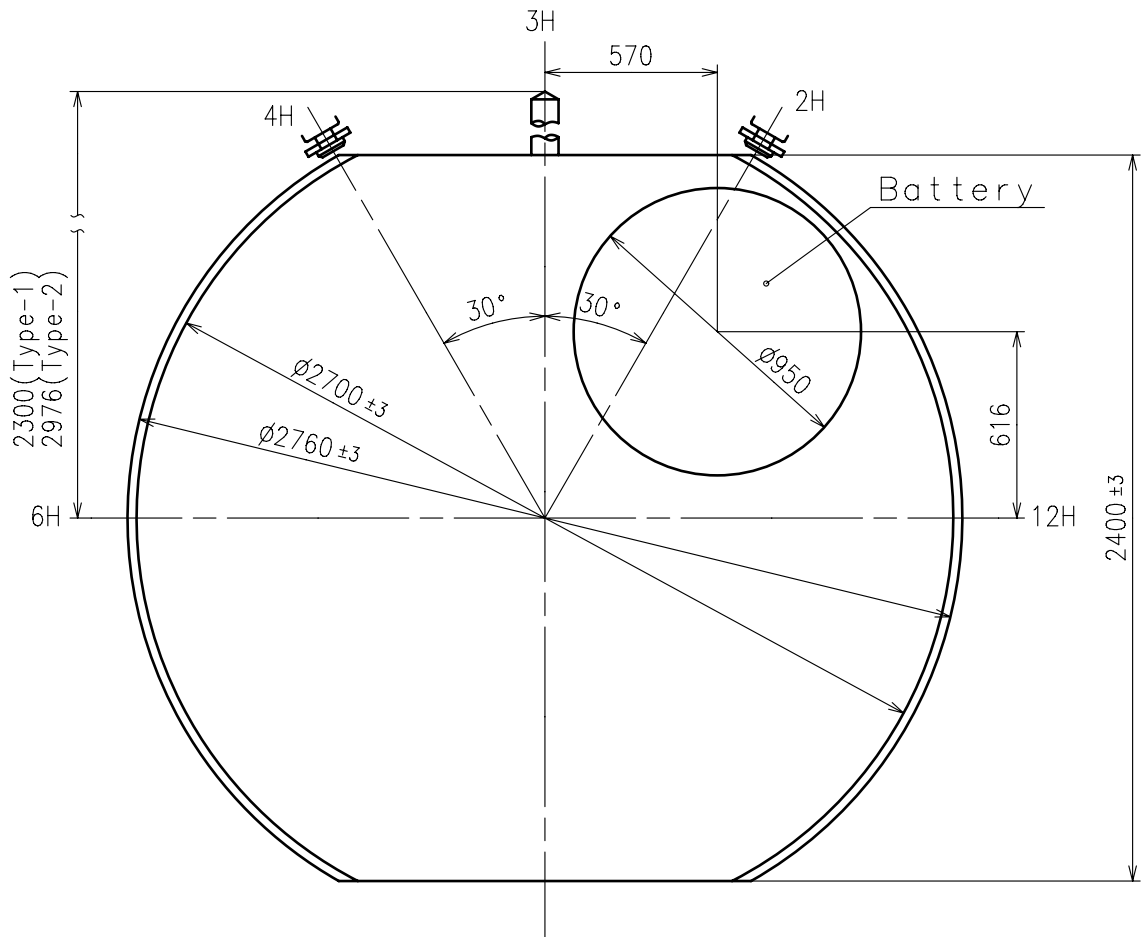
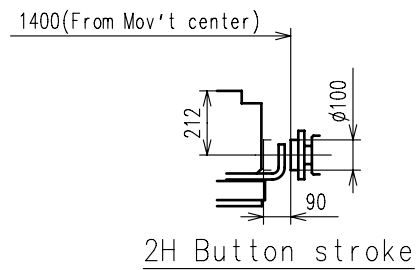
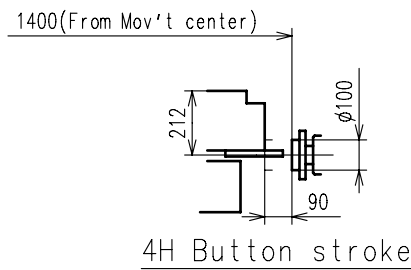


	Mark
Type(LL) YM1GA**	4





Center post		Type LL(4) YM1GA**
Maximum height from dial support	H1	306
Total height incl. movement	H2	727

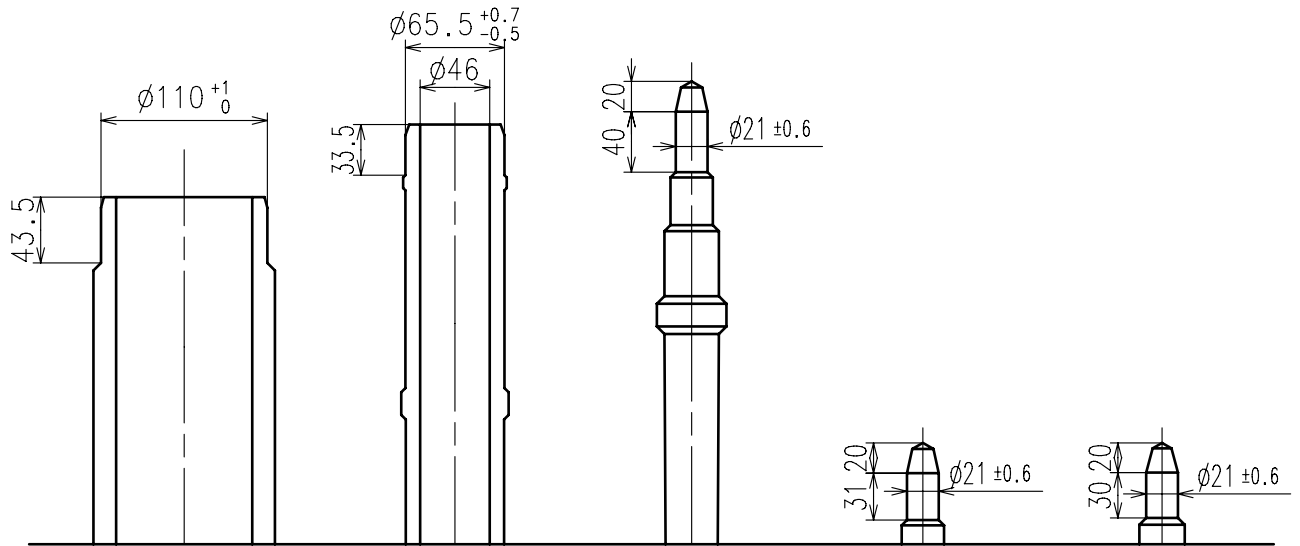


※ Unbalance

- 1/5 sec. chronograph hand $\leq 0.09\mu \text{ N} \cdot \text{m} (9\mu \text{ g} \cdot \text{m})$
- Minute hand $\leq 0.70\mu \text{ N} \cdot \text{m} (70\mu \text{ g} \cdot \text{m})$

※ Moment of inertia

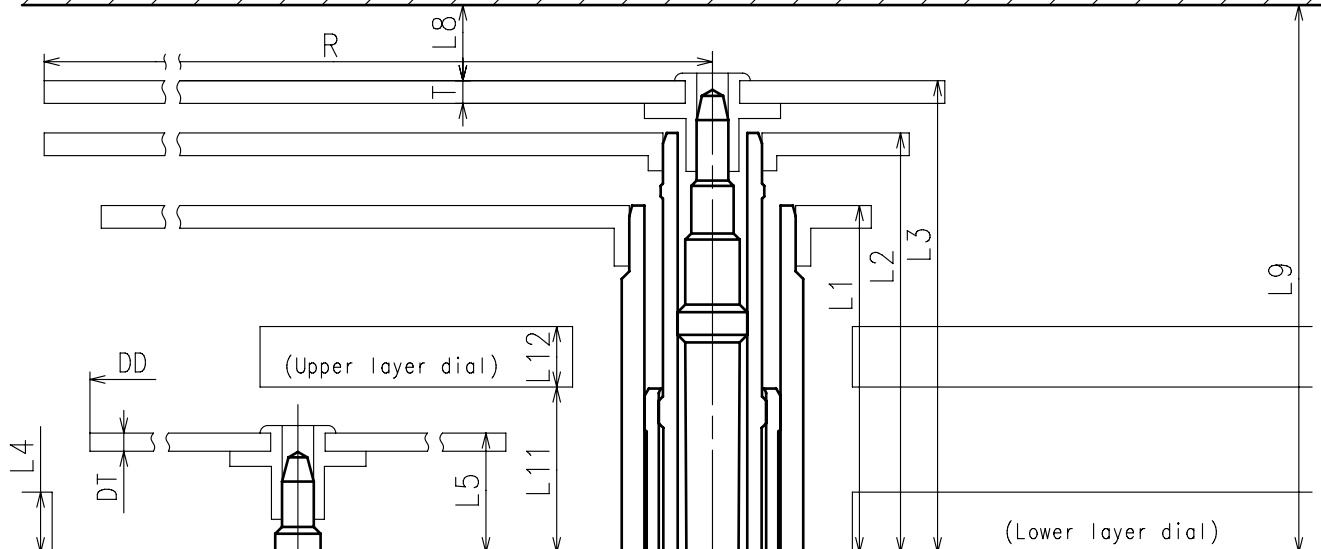
- 1/5 sec. chronograph hand $\leq 0.2\mu \text{ g} \cdot \text{m}^2$
- Small second hand $\leq 0.2\mu \text{ g} \cdot \text{m}^2$ (Disc hand available)
- 24 Hour hand $\leq 0.4\mu \text{ g} \cdot \text{m}^2$ (Disc hand available)
- Minute chronograph hand $\leq 0.2\mu \text{ g} \cdot \text{m}^2$ (Disc hand available)



Hour wheel Center wheel 1/5 sec. chronograph wheel Small sec. wheel / Minute chronograph wheel 24 Hour wheel

	Parts No.					
	Hour wheel	Center wheel	1/5 sec. chronograph wheel	Small sec. wheel	Minute chronograph wheel	24 Hour wheel
Type LL(4) YM1GA**	0271636	0221604	0888501	0240512	0902501	1002535

(Glass)

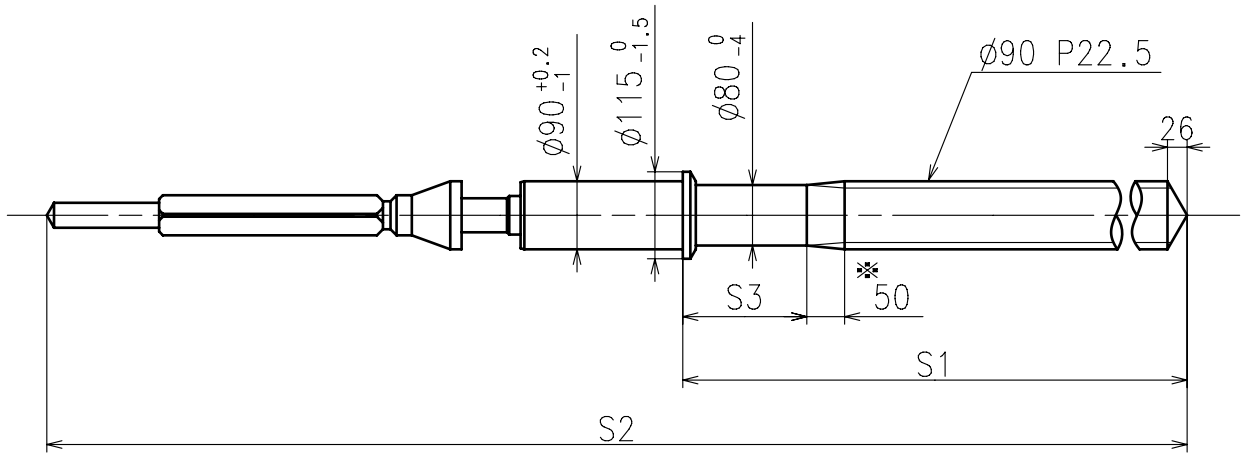


Small sec. wheel
Minute chronograph wheel
24 Hour wheel

Maximum size of disk hand (Material: Aluminum)*	DT	DD
Small sec. & Minute chronograph hand	10	MAX: Ø900
24 Hour hand	10	MAX: Ø1000

*When a different material is used, it is necessary to follow the moment of inertia.

	L1	L2	L3	L4	L5	—	—	L8	L9	—	L11	L12	T	R
Type LL(4) YM1GA**	229.5	277.5	312	40	79	—	—	MIN: 50	MIN: 362	—	MIN: 107	40	15	MAX: 1250

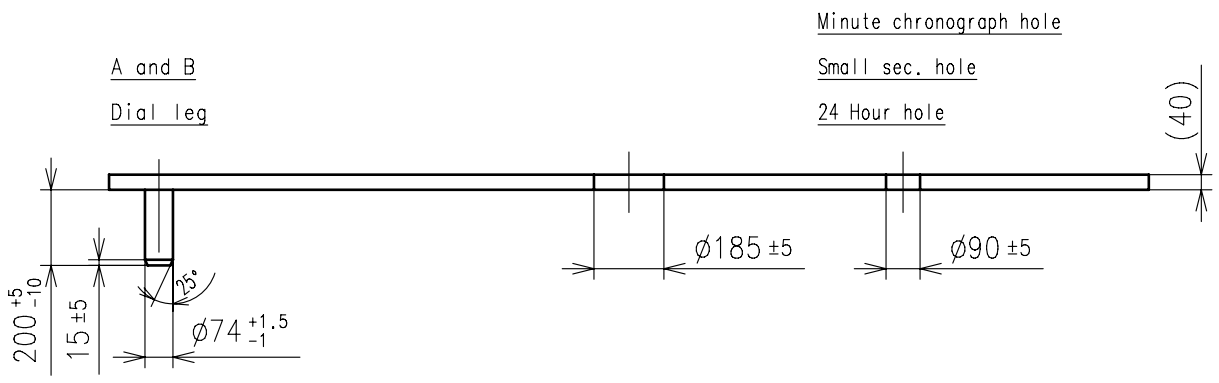
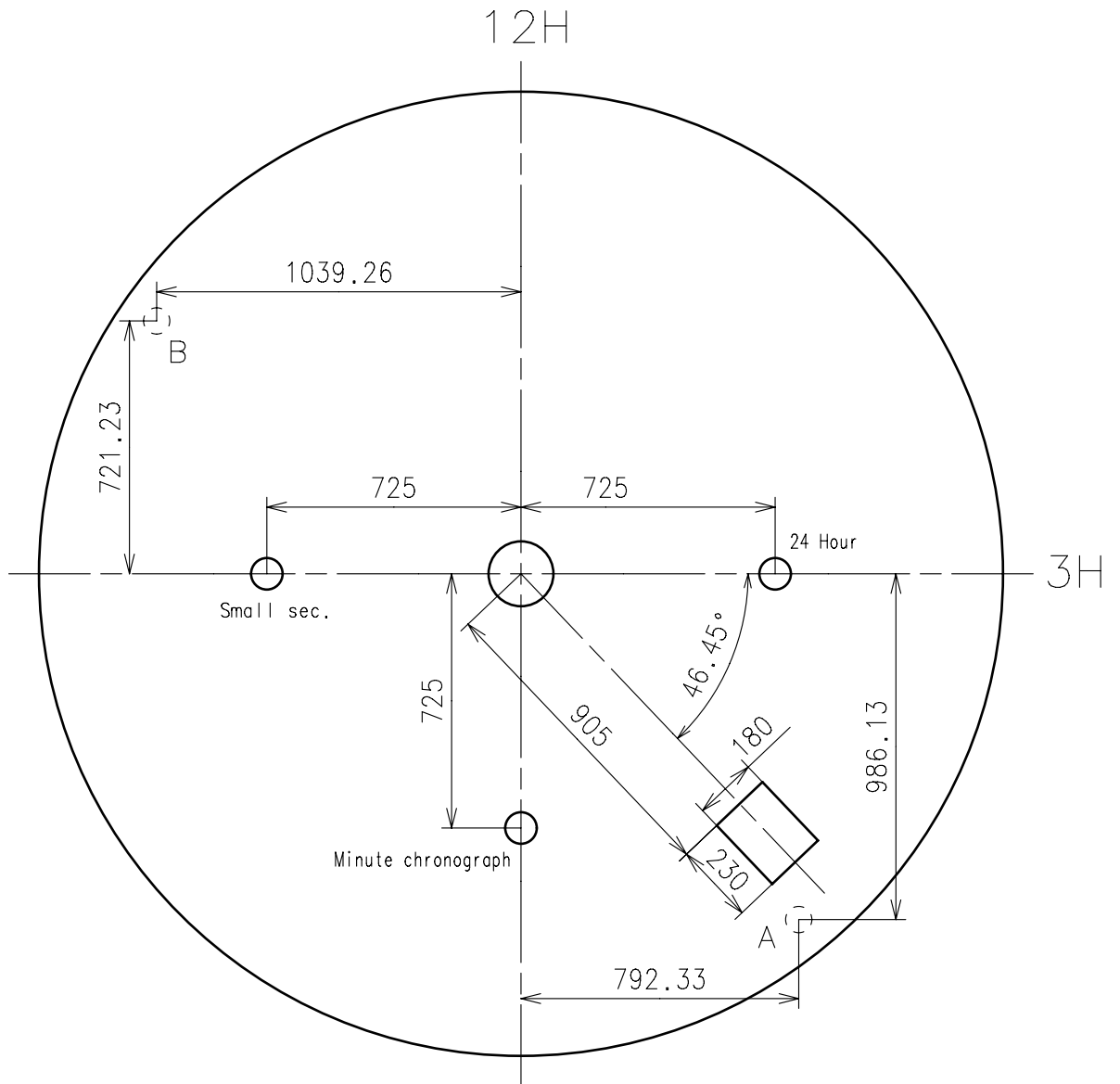


※ Not threaded

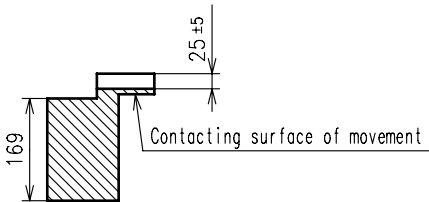
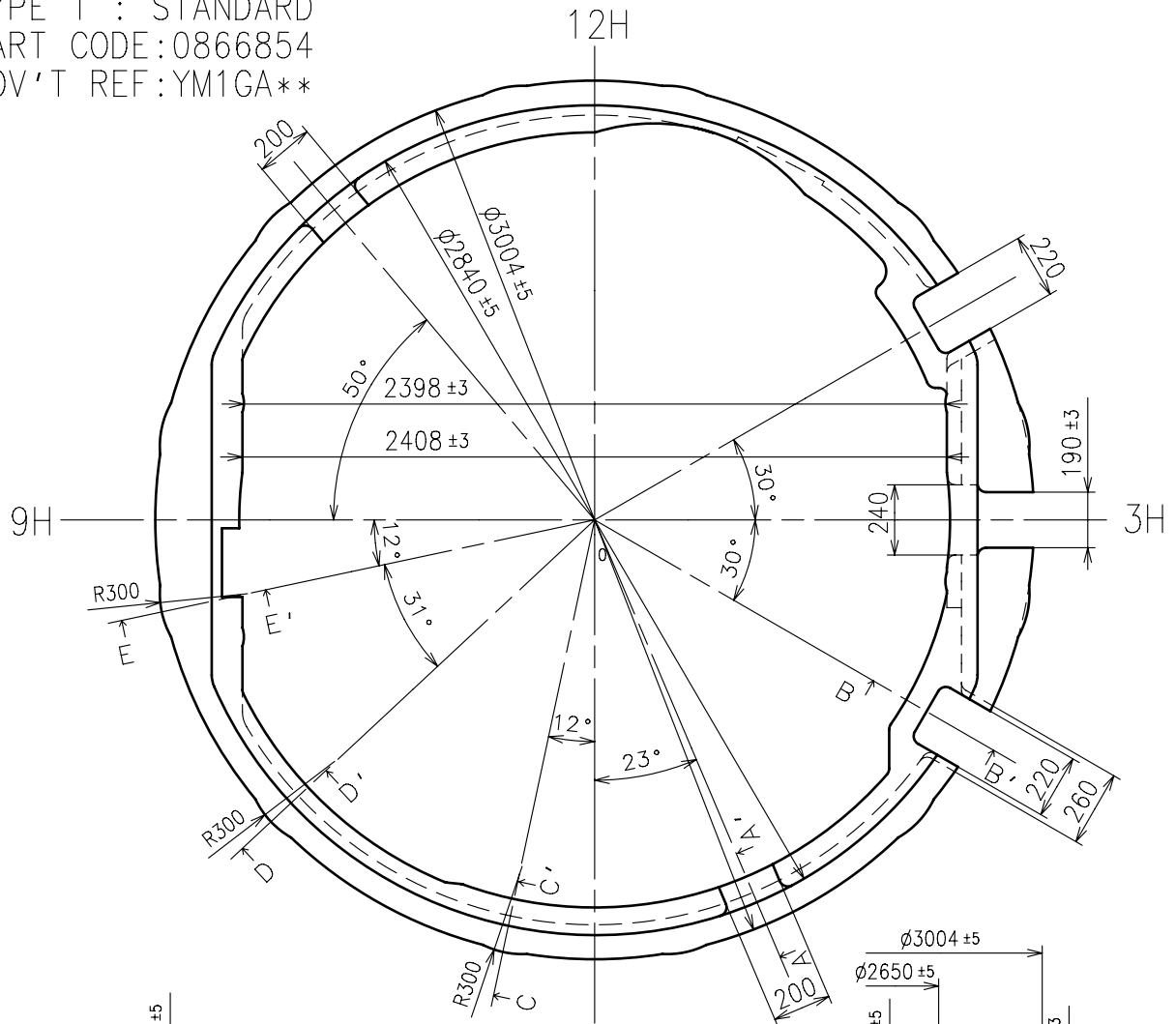
	Part No.	S1	S2	S3
Type-1 (Standard)	0351584	1164	2005.5	164
Type-2 (Long)	0351585	1840	2681.5	750

Material : Steel

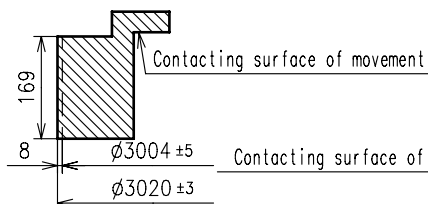
Hardness : Vickers 600±50



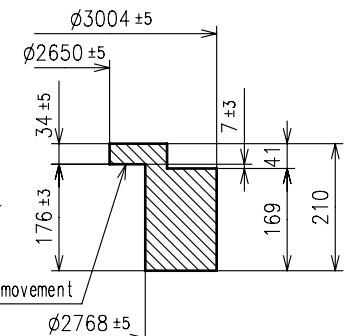
TYPE 1 : STANDARD
PART CODE: 0866854
MOV'T REF: YM1GA**



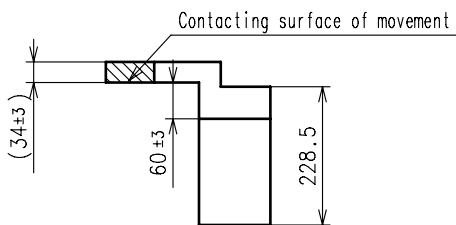
A-A' section



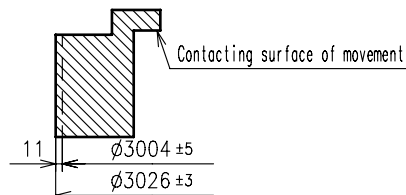
C-C' section



0-12H section

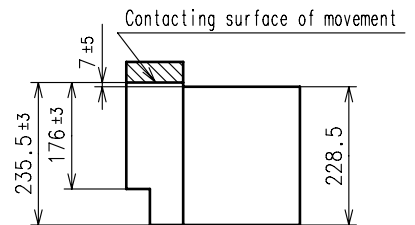


B-B' section

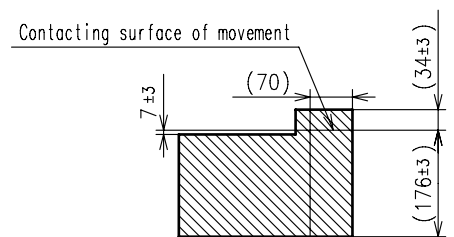


D-D' section

E-E' section



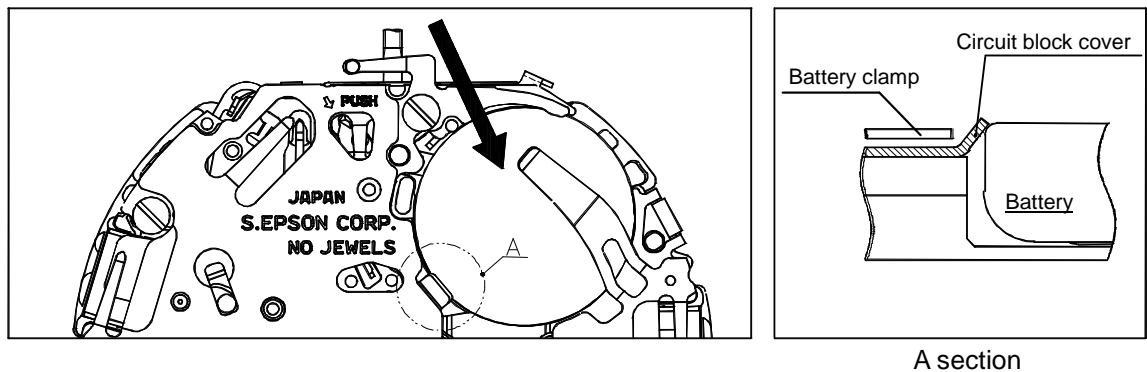
0-3H section



0-9H section

1.How to change the battery

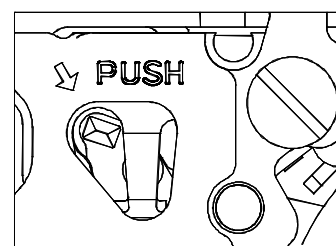
- Please use the exclusive battery to keep the stable performance for a long time.
- Please set the battery with the minus part toward the inside of the watch.
- When you assemble or change the battery, it is recommended to pull out two battery clamp screws first, and then take out the battery clamp in order not to add the damage to the movement part.
- When you assemble the battery without taking out the battery clamp, please refer to the picture in below and set the battery from the [→] direction.
- Regarding the [A] part of the following chart, it is recommended that the battery must be under the circuit holder.
- It is not necessary to do system-reset.
- After the battery is changed, please set the current time first, and then set the 1/5 second CG hand and minute CG hand at "0" position.



2.How to pull out the stem

- Please pull out the crown at 1st click and then pull out the stem while you are pressing the hollow part of the setting lever by tweezers. If the stem is not at 1st position, it is impossible to be pulled out.

(Crown pulled out at 1st click)



3.Attention to set each hand

- Hand moves at one-second interval. Please set the each hand at correct position according to the scale of the dial in order not to make a mistake.
- Please do not turn the hour hand forcibly.

4.How to take off the hand

- When you take off the hand, please use the fork-shaped exclusive tools.
- Please do not take off the dial when any hands are assembled.

5.How to test the accuracy

- Measure the timing with Quartz Tester in 10 second's gate.

YM1G Attention of casing part structure

Date: 29/Aug./'11

Rev.: 00

1.Minute hand

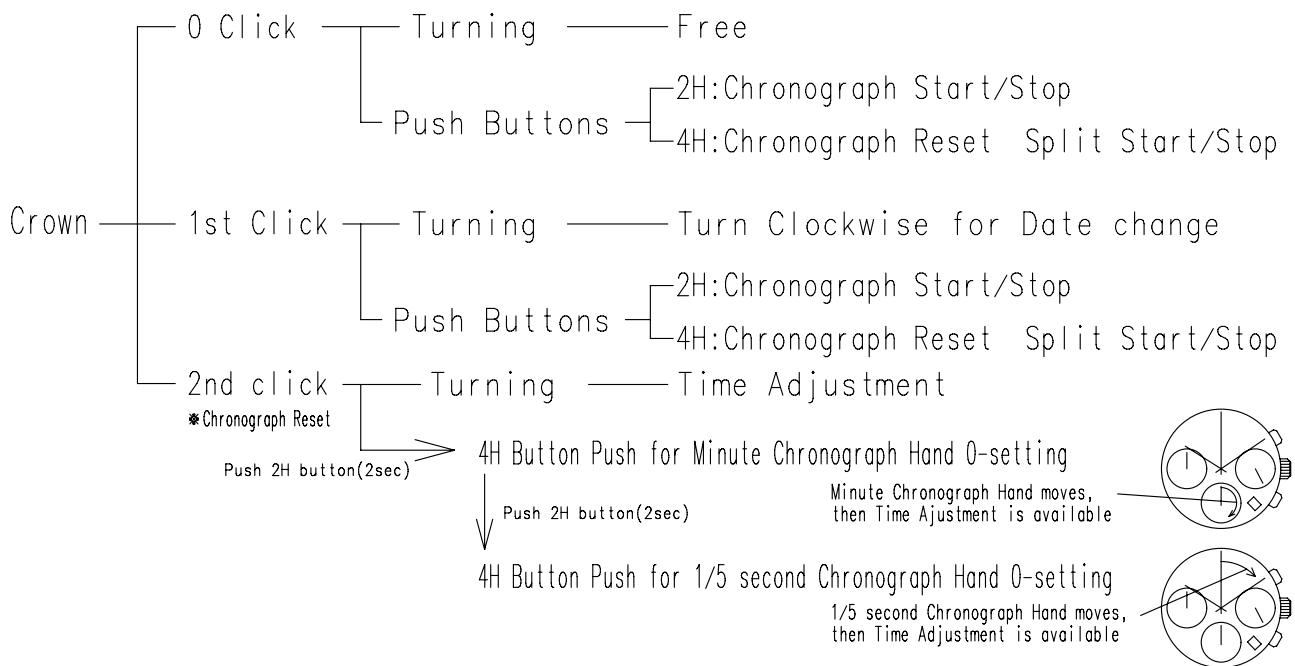
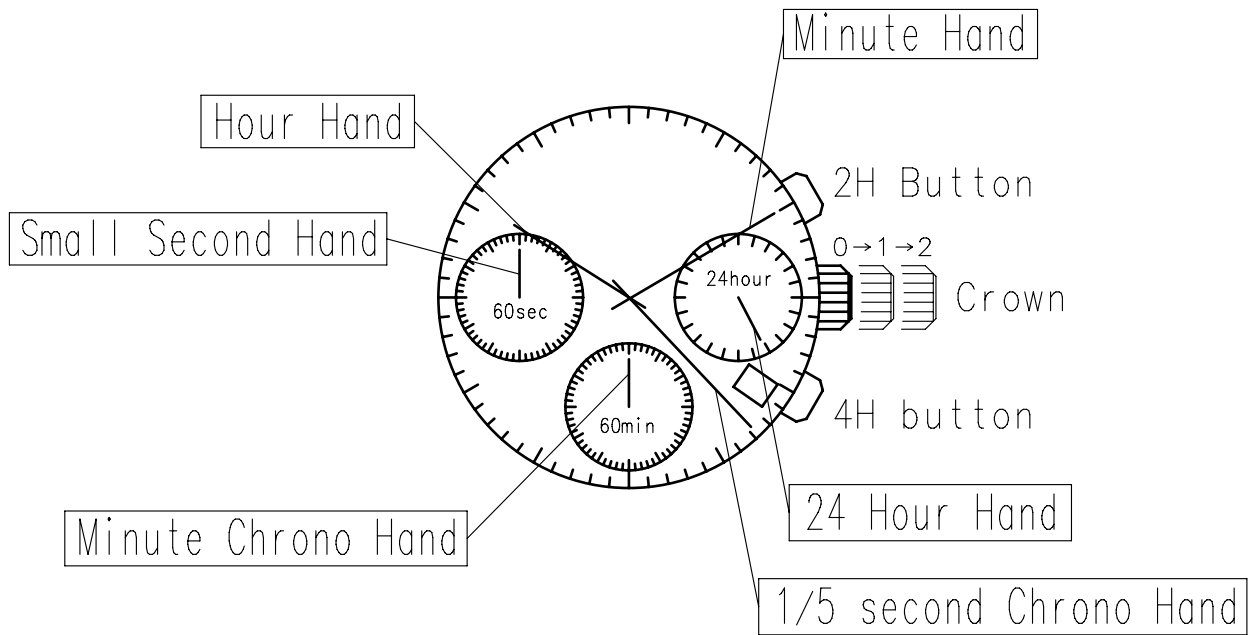
- In order not to push the minute hand too much, the second wheel have a safety stopper structure. However, please pay attention for the friction between hour hand and minute hand.

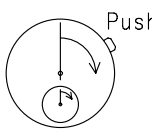
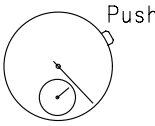
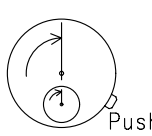
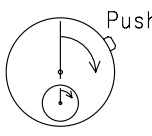
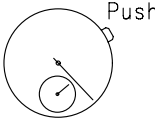
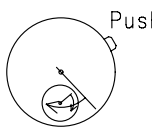
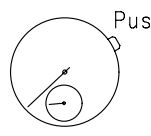
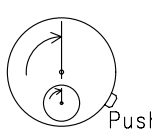
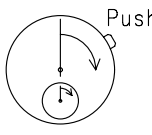
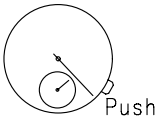
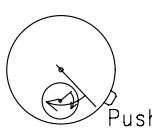
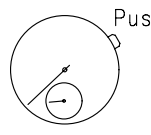
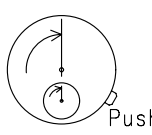
2.Casing ring

- Please use the exclusive casing ring to fix the movement tightly inside of the case, and to stabilize the button switching stroke. As to the shape and tolerance, please refer to the [Casing ring] page instruction.

3.Case

- Please use the metal case to prevent movement from being mal-functioned by static electricity.



Chronograph Operation					
Total Time	START	STOP			RESET
					
Accumulated Time	START	STOP	RESTART	STOP	RESET
					
Split Time	START	SPLIT	RESPLIT	STOP	RESET
					

Chronograph hand stop running after 12 hours.